COMPUTER MODELS TO ASSIST PLANNERS AND LOGGERS IN DECISION-MAKING

Paper presented to the LIRA 1989 "Cable Logging" Seminar by

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INTRODUCTION

The number and range of computer models to assist planners and loggers in decision-making has grown at a remarkable rate over the last decade. Machine costing, budget (-) forecasting and control, short-term harvest scheduling, skyline payload analysis, landing layout and design, and production estimation are examples of the many types of problems for which computer models have been developed. It would be impossible to review all of them in this paper — instead I have selected a sample of those I am familiar with to reflect the range available.

For ease of description the models will be split into two categories — those that require a digitizer as part of their operation, and those that do not. Some new approaches are also described.

NON-DIGITIZER BASED APPLICATIONS

LOGGERPC

LOGGERPC is a skyline analysis program written for the IBM PC and compatible computers. The analysis procedures are adapted from the US Forest Service program LOGGER.

LOGGERPC computes the skyline payloads for the following cable hauler systems; live skyline, standing skyline, running skyline, and multispan skyline. Payload capability is based on the safe working load of the lines.

The user creates the ground profile he wishes to analyse, describes the hauler in terms of specifications such as tower height, carriage weight and safe working loads of the lines, and inputs yarding parameters (headspar height, tailspar height, terrain point step size, yarding direction, carriage clearance, log length, suspension category, and strop length).

LOGGERPC is an easy-to-use menu-driven program which has good graphics capability. It has been widely tested in the US and New Zealand and is well accepted. Although imperial units are specified in the program the planner can use metric units as long as he is consistent, e.g., for weight use kilograms, for length or height use metres, and for line weight use kilograms/metre. A copy of LOGGERPC is available from LIRA.

PROYARD

The PROYARD computer model was developed in 1987 by Joosang Chung, a Forest Engineering Master's graduate from Oregon State University. The program estimates cable hauler payload capability. It expands the applicability of existing packages (such as LOGGERPC) and is user friendly. It has six system options: live skyline, standing skyline, running skyline, slackline, multispan and highlead. In the standing skyline and multispan analyses, load path analysis, as well as payload analysis, are available as options.

Specifically, PROYARD considers the following systems or options which are not available in LOGGERPC:

- 1. The information to tension the unloaded skyline of the standing skyline.
- 2. The layload capability of the running skyline including consideration of the torque capability of the haulback drum.
- The slackline system analysis for specified skyline and haulback tensions.
- 4. The analysis of multispan considering jack friction and carriage passage over the support jack.
- 5. The highlead system analysis considering mainline drag on the ground.
- 6. Options to consider the leading and trailing log end diameters, and the distance of the hook point from the leading end.
- 7. Options to specify the log-to-ground friction.
- 8. Summation of horizontal and vertical components of the cable tensions at the spars for use in guyline analysis.

TABLE 1: Differences in payload capability estimates from using the LOGGERPC and PROYARD models

| Model | Log dimensions (inches) | Average payload (lbs) | % difference from LOGGERPC |
|----------|----------------------------|-----------------------------|----------------------------------|
| LOGGERPC | R1 = R2 | 38042 | _ |
| PROYARD | R1 = 32, $R2 = 40$ | 39328 | + 3,4 |
| PROYARD | R1 = 40, $R2 = 32$ | 36340 | - 4,5 |
| PROYARD | R1 = 20, R2 = 40 | 41947 | + 10.3 |
| PROYARD | R1 = 40, R2 = 20 | 33567 | - 11.8 |

Results of the live skyline analysis by varying the log dimensions, where R1 = diameter of leading end and R2 = diameter of trailing end of log.

| | | SERPC | PRO | PROYARD | | |
|------------------|------------------|--------------------|------------------|--------------------|--|--|
| Terrain point | Payload (lbs) | Limiting factor | Payload (lbs) | Limiting factor | | |
| 1 | 33790 | mainline | 33790 | mainline | | |
| 2 | 32560 | mainline | 26038 | yarder | | |
| 3 | 28340 | mainline | 17889 | yarder | | |
| 4 | 28340 | mainline | 17889 | yarder | | |
| • | • | • | • | • | | |
| • | • | • | • | • | | |
| 10 | 28340 | mainline | 17889 | yarder | | |

Comparison of running skyline payload zone analyses: (1) analysis without considering the yarder payload capability, e.g., LOGGERPC and (2) analysis considering the yarder payload capability, e.g., PROYARD.

| Terrain point ` | Live skyline payload (lbs) | Slackline payload (lbs) |
|--------------------|-------------------------------|-------------------------|
| 1 | 59258 | 59258 |
| 2 | 46891 | 52881 |
| 3 | 34284 | 43747 |
| 4 | 34284 | 43747 |
| • | • | • |
| 10 | 34284 | 43747 |

Comparison between the live skyline analysis and slackline analysis. Note: LOGGERPC cannot model slackline systems but PROYARD can.

A copy of PROYARD may be available from Dr J. Sessions, Forest Engineering Department, Oregon State University.

The main advantage LOGGERPC has over PROYARD is greater graphics capability.

The following three tables show the differences in estimated payload capability that a logging planner might find if PROYARD were used instead of LOGGERPC (Chung, 1987).

WILBANKS's Running Skyline Model

Many running skyline analysis models require the user to specify maximum allowable line tensions. Often the safe working load of the line is chosen. This assumes that the tensioning capability of the hauler is not a limiting factor. Wilbanks and Session (1985) have shown that payloads estimated by using design tensions equal to the safe working load of the line can be significantly higher than payloads estimated by using the tensioning capacity of the hauler.

Wilbanks's model is written in Microsoft BASIC for the IBM-PC. Three categories of running skyline are modelled: non-regenerative brake, mechanical interlock, and variable ratio hydraulic interlock. In order to estimate performance each component of the hauler is modelled. These include the engine, the torque converter, gearbox, and drum set. Full suspension and partial suspension conditions are also modelled.

Wilbanks and Sessions (1985) showed the potential size of error involved when predicting payloads using design tensions unrelated to the tensioning capability of the hauler. If the safe working load (one-third of the breaking strength) of a 19 mm haulback line were used as the limiting haulback tension for the mechanical interlock hauler the payload capability would be overestimated by as much as 86%.

A copy of Wilbanks' model may be obtained from Dr J. Sessions, Forest Engineering Department, Oregon State University.

COLCO2

DRAFT COPY ONLY

Many of the decisions logging planners and loggers make are related to economics. The costing program COLCO2 (Duggan, 1988) developed by LIRA is a good example of such computer models, although many other such models do exist, e.g., RATESETTER (Rawlins *et al.*, 1986), COSTS (Gilchrist, unpublished), and PACE (Sessions, 1986).

COLCO2 is written on the SUPERCALC4 spreadsheet program but is also available on LOTUS 1,2,3. The program is divided into four sections: machine costing, labour costing,

operating supplies costs, and costs summary and unit rate calculation. Specific machine types which can be costed at present include skidders, front-end loaders, tractors, and haulers.

The ability to test the sensitivity of any input on total cost is a particularly useful feature of COLCO2.

TARGET

 $(\)$

TARGET is a hauler target setting template written by the author for the LOTUS 1,2,3 spreadsheet which runs on IBM compatible personal computers.

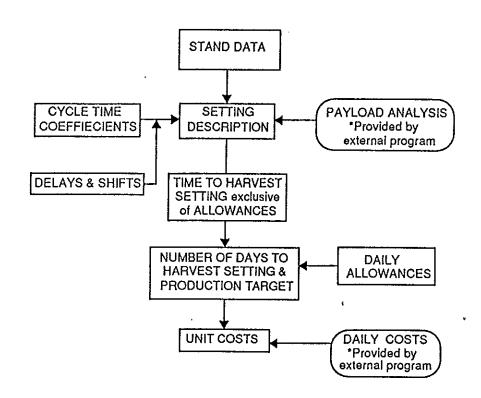


FIGURE 1: Structure of the TARGET spreadsheet

TARGET calculates a daily production target and unit costs for a complete logging setting based on stand, terrain and logging system information. It is menu-driven, so the user can quickly move to various parts of the spreadsheet.

The user must first provide and enter hauler production work-study information and resave the spreadsheet in a working format. Time coefficients (distance, volume, number of pieces) must be provided for each of the hauler systems likely to be used. Coefficients for up to six systems may be specified.

Times for the various delays associated with cable logging systems can then be entered, e.g., cycle time delays, rope shifting times, guyline shift times, hauler set-up times, carriage changes and so on. The user also enters the average distance between back anchors for each system.

Finally the user enters the average scheduled numbers of minutes per day on site and daily allowances for such things as rest breaks, repairs and maintenance and access time. The daily allowances are subtracted from scheduled time to arrive as a 'productive' time per day.

The normal use of TARGET would probably follow in five steps.

First, in the **stand description** section the data on volume (cu m/ha), average piece size to be extracted (cu m) and the conversion factor (cu m/tonne) are entered.

In the **cost summary** section the gang day cost for a specified machine is entered. This can be derived from one of many personal computer-based logging cost programs.

Third, in the **setting description** section segment data are entered. A segment is a contiguous portion of the setting covered by one or more rope shifts, logged by the same system (e.g., highlead, shotgun or mechanical slack-pulling) and has similar terrain and distance to the backline.

TARGET allows up to 20 segments. For each segment the system to be used, the number of rope shifts, the number of guyline or hauler relocations and the number of carriage set-ups required are entered. Then the distance between terrain points, the slope from one terrain point to the next and the payload that could be carried past that terrain point are entered.

An estimate of the layload data could be obtained from one of the cable payload analysis programs available in minicomputers of microcomputers. TARGET allows up to 10 terrain points per segment.

In the fourth step the **target summary** section determines the production target and the unit cost. Other information provided is the productive time per day, the total time (including delays) to log the setting and the total volume extracted from the setting.

Finally a paper printout of the target and cost summary is obtained (Table 2).

The TARGET program is being used on a limited scale in New Zealand and is available from the author.

| Time to yard the setting | |
|---|--|
| and to faid the setting | |
| Productive time per day (minutes) 435 | |
| Hauling time plus delays (minutes) 3920 | |
| Number of days to log the setting | |
| Conversion factor (cu m/tonne) 0.9 | |
| Total volume (cu m) 902 | |
| Target (tonnes/day) | |
| Costs | |
| Gardin and the training | |
| Gang day cost (\$/day) 2250 | |
| COST (\$/tonne) 20.27 | |
| 20,27 | |

Harvest Scheduling Spreadsheets

Logging planners will increasingly face the difficult task of scheduling settings for harvest within the framework of environmental guidelines and production constraints.

The FRI Harvest Planning Group has recently developed interactive harvest scheduling spreadsheets using the Lotus SYMPHONY packages. The scheduling spreadsheet could include volume growth functions, logging productivity production equations, and cost and revenue estimates. The planner enters setting and logging system information and selects a harvest year. The spreadsheet then "looks up" a table to determine volume per hectare, calculates logging production, and determines setting and unit volume (\$/m³) logging costs. Other constraints such as volume harvested for each year and percentage area clearfelled in a given catchment could also be monitored.

The effect of delaying to advancing the time of harvest on product yields could also be easily included within the spreadsheet format.

An example of the output from a harvest scheduling spreadsheet is shown in Table 3.

TABLE 3: Example of output from Harvest Scheduling Spreadsheet

HARVEST SCHEDULING SPREADSHEET

6. Murphy Forest Research Institute

| FOREST NAM | Ε= W | nakaroa | Ca | tchment N tchment A Logged | | ₩1 | akatipu 355.4 33 | 1 | . <u>-</u> | |
|-------------|-----------|----------|------|----------------------------------|----------|-----|------------------------|-----|------------|-----|
| INVENTORY | AND PRICE | IG DATA | | | | | | | | |
| 11111111111 | 21222234 | :::::::: | Vo | lune per | hectare | | | | | |
| | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| Y | ear | | | | | | | | | |
| 0 | Сpt | 5 | 12 | 13 | 14 | 15 | 18 | 19 | 22 | 23 |
| 1 | 1990 | 728 | 580 | 765 | 680 | 626 | 818 | 605 | 575 | 534 |
| 2 | 1991 | 739 | 603 | 786 | 699 | 643 | 639 | 629 | 597 | 556 |
| 3 | 1392 | 747 | 622 | 804 | 720 | 833 | 658 | 650 | 619 | 578 |
| 4 | 1993 | 755 | 643 | 830 | 738 | 683 | 679 | 669 | 642 | 600 |
| 5 | 1994 | 763 | 661 | 856 | 764 | 707 | 697 | 630 | 661 | 623 |
| 6 | 1995 | 771 | 677 | 870 | 780 | 723 | 713 | 708 | 682 | 642 |
| | | | Sŧ | ocking | | | | | | 4 |
| | Cpt | 5 | 12 · | 13 | 14 | 15 | 18 | 19 | 22 | 23 |
| | • | 325 | 330 | 400 | 450 | 225 | 245 | 280 | 330 | 535 |
| Prices on | • | | Pr | oduct per | centages | | | | | |
| truck | Cpt | 5 | 12 | 13 | 14 | 15 | 18 | 19 | 22 | 23 |
| 75 | Peeler | 30 | 35 | 25 | 15 | 15 | 15 | 25 | 25 | 25 |
| 55 | Savlog | 60 | 50 | 55 | 60 | 65 | 70 | 65 | 60 | 55 |
| 15 | Pulp | 10 | 15 | 20 | 25 | 20 | 15 | 10 | 15 | 20 |

LOGGING SETTING DATA

| Coapt. | Year | Landing | Systea | Area | QKA | APS | Daily Prodn. | Daily Cost | Unit Cost | Setting Cost | Setting Revenue |
|--------|------|-----------|--------|------|-----|------|-----------------|---------------|--------------|-----------------|--------------------|
| 5 | | 1 | 2 | 5.1 | 220 | 2.24 | 261 | 4040 | | | 211630 |
| 5 | | 2 | 2 | 4.0 | 170 | 2.27 | 269 | 4040 | 15.00 | 44337 | 168492 |
| | 1991 | 3 | 3 | 4.8 | 161 | 2.27 | 222 | 4960 | 22.32 | 73173 | 202190 |
| 5 | | 4 | 2 | 5.8 | 154 | 2.27 | 270 | 4040 | 14.96 | 61911 | 235889 |
| 9 | | 5 | 4 | 5.3 | 163 | 2.27 | 285 | 7090 | 24.87 | 97426 | 223252 |
| 12 | | ક | 2 | 5.1 | 197 | 1.98 | 230 | 4040 | 17.58 | 55778 | 177643 |
| 12 | | | 2 | 3.5 | 161 | 1.89 | 232 | 4040 | 17.40 | 37872 | 121912 |
| 12 | | 8 | 4 | 5.0 | 149 | 1.88 | 240 | 7030 | 23.53 | 92023 | 174160 |
| 12 | | 9 | 2 | 4.6 | 139 | 2.00 | 244 | 4040 | 16.53 | 50260 | 170274 |
| 12 | | 14 | 2 | 5.7 | 184 | 1.88 | 231 | 4040 | 17.50 | 62044 | 198542 |
| 13 | | 16 | 2 | 4.5 | 222 | 2.01 | 243 | 4040 | 16.63 | 60185 | 188136 |
| 13 | | 17 | 2 | 3.3 | 110 | 2.63 | 290 | 4040 | 13.92 | 30216 | 112913 |
| 18 | | 1 | 1 | 1.4 | 80 | 2.63 | 501 | 2690 | 5.37 | 4347 | 47902 |
| 18 | 1992 | 2 | 3 | 4.3 | 130 | 2.89 | 245 | 4960 | 20.23 | 63901 | 164237 |
| 19 | 1332 | 3 | 1 | 3.7 | 133 | 2.32 | 386 | 2690 | 8.97 | 16772 | 134680 |
| 19 | | 4 | 1 | 2.0 | 92 | 2.33 | 434 | 2630 | €.20 | 8300 | 74928 |
| 5 | 1991 | 11 | 1 | 1.9 | 113 | 2.27 | 394 | 2690 | €.83 | 9080 | 75821 |
| 14 | 1994 | 3 | 1 | 1.3 | 100 | 1.70 | 303 | 2690 | 8.83 | 12222 | 66010 |
| 15 | 1995 | 10 | 1 | 2.8 | 130 | 3.21 | 537 | 2690 | 5.01 | 10136 | 101220 |
| 15 | 1993 | 11 | 1 | 6.9 | 144 | 3.06 | 438 | 2690 | 5.41 | 25704 | 237705 |
| 14 | 1993 | 12 | 1 | 2.3 | 71 | 1.64 | 312 | 2690 | 8.61 | 14615 | 81475 |
| 14 | 1992 | 13 | 5 | ٤.5 | 330 | 1.00 | 105 | 3870 | 36.83 | 172591 | 224640 |
| 19 | 1992 | 14 | 1 | 5.4 | 83 | 2.32 | 430 | 2690 | 6.26 | 26022 | 232960 |
| 81 | 1995 | 15 | 6 | 7.7 | 135 | 1.00 | 692 | 32170 | 46.47 | 255125 | 285485 |
| 18 | 1995 | 16 | 1 | 2.2 | 75 | 2.31 | 549 | 2630 | 4.90 | 7683 | 81567 |
| . 18 | 1992 | 22 | l | 3.4 | 165 | 2.59 | 419 | 2630 | 6.43 | 14375 | 116334 |
| 19 | 1992 | 18 | 2 | 2.2 | 96 | 2.32 | 261 | 4040 | 15.45 | 22096 | 80080 |
| 19 | 1393 | Road edge | 1 | 3.4 | 40 | 2.33 | 431 | 2690 | 5,48 | 12459 | 127378 |
| SUHS | | | | 116 | | | | | | 1404634 | 4317456 |

| FINANCIAL SUNMARY Revenue MINUS Logging costs Landing constructio Roading and contour | Catchment 4317456 1404634 24300 57314 | 37284 12130 210 | | | | |
|--|---|-----------------------|-------------------------------|----------------------|------------------------|--------------|
| NET REVENUE (excl. | groving | costs, ad | lain costs | s, etc.) | 2831207 | 24449 |
| VOLUME SUMMARIES | | · | Volupes | (£^g) | | |
| Year | | Pealer | | Pulp | Totals | |
| 1990 1991 1992 1993 1994 1995 | | 9080 1871 1270 | 9533 21939 6457 2345 | 1583 5767 1736 | 36786 10064 4416 | - |
| SYSTEM SUMMARIES | 51 * 1 * . | 112 - July a sad | W.J:1671 | TVQA | Gantner | Helicopt. |
| | Okracer O | 3713 | Ugottavt | | | 0 |
| 1990 | | .7034 | | • | • | _ |
| 1991 | | ./v54 16114 | | | | - |
| 1992 | 10064 | | | . 0 | | |
| 1993 | | 3041 | • | | • | |
| 1994 1995 | 3593 | | | - | • | |

A simplified copy of the harvest scheduling spreadsheet is available from the author.

Landing Construction

Surfacing of landings and spur roads to landings can be a significant cost on steep terrain where ground strength is weak or the cost of importing aggregate high. Several computer models have been developed to assist logging planners determine the aggregate thickness required for unpaved roads and the reduction in thickness that results from geotextile reinforcement. With experience and an understanding of the underlining principles the models could also be used for the structural design of landings.

GIROUD is one such computer model developed by Julie Kliewer, a Civil Engineering graduate student, at Oregon State University. The program uses a method described by Giroud and Noiray to evaluate the reduction in required aggregate thickness resulting from the use of geotextile-reinforcement. The total required aggregate is also calculated using an empirical method developed from research conducted by US Corp of Engineers.

The features of GIROUD include:

- Interactive data input
- Operates on IBM compatible PC's
- Printed output
- Metric units can be used
- User may specify up to two types of traffic (axle load and number of passages)
- Determines the required aggregate thickness, with and without geotextile reinforcement,
 and determines the reduction in aggregate requirements when geotextile reinforcements are
 utilised
- Alerts the user to excessive strains in the geotextile.

The main limitations of GIROUD are that it is

- Applicable only to purely cohesive subgrade soils
- Applicable to "roads" subjected to less than 10,000 passages
- Evaluates the risk of failure of the foundation soil and the geotextile, but not the aggregate layer.

A copy of GIROUD may be available from J. Kliewer, Forest Engineering Department, Oregon State University.

DIGITIZER-BASED APPLICATIONS

First of all, what is a digitizer. A digitizer consists of a control box (which passes "information" to and from the computer), a cursor and a digitizer tablet. Behind the surface of a digitizer tablet, is a grid network of thousands of fine wires and as the cursor passes over these the cursor path becomes stored in the computer as a series of coordinates. The accuracy of the digitizer is commonly measured to within a fraction of a millimetre. Digitizer tablets commonly range in size from 30×30 cm to 100×120 cm but experience by Harvest Planning Group staff and overseas logging planners would suggest that a minimum size of 60×85 cm is acceptable for detailed harvest planning.

DIGI-FRAME

DIGI-FRAME is a software/hardware package designed and marketed by Don Robinson, Rotorua, New Zealand. DIGI-FRAME makes quick work of map measurements such as:

- average haul distance
- areas
- lengths of roads, streams, etc.
- road, stream and cable hauler profiles.

DIGI-FRAME also produces output for cable hauler profiles which load directly into LOGGERPC.

It runs on IBM compatible PC's which have MS-DOS and an RS232 serial port.

· Cable Hauler Planning Package

The Cable Hauler Planning Package (CHPP) was developed in 1983 at the FRI by the Harvest Planning Group. The package consists of a series of computer programs that run on a small stand-alone computer facility referred to as the Forest Engineering Workstation.

The programs provide engineering tools for the logging planner to evaluate future hauler operations. They relieve much of the burden of repetitious and complex calculation, and therefore provide more time to formulate and evaluate a more complete range of harvesting options. The programs include:

MAPIN — Used to produce a digital terrain model (DTM) from a topographical map of the area to be harvested. The maps must be of good quality and have scales in the order of 1:5000 with 6 m or closer contour intervals.

PROFILES - Used to estimate the extraction limits, in terms of volume and distance, of a cable logging system over any extraction profile the planner wishes to examine.

The PROFILES program together with the DTM's can be used to identify the best hauler settings and most appropriate setting boundaries. It can also be used to identify areas of obvious difficulty within settings and enable testing of various options for overcoming these difficulties, e.g., rigging tail trees beyond the setting boundary, flying logs over sensitive stream beds, and using intermediate supports.

AREAS — Used to measure the area, average haul distance, and total volume to be extracted for each setting, to enable estimates of hauler production and the time required to harvest the setting.

DISTANCES - A general utility programme used to measure the length of forest roads and tracks required to be upgraded, plus the length of new roading required.

SLOPES - Used to measure slopes quickly off the DTM.

The CHPP is currently only resident on a desktop facility at the FRI.

The CHPP was initially used predominantly by researchers at the FRI. Lately, however, it has been used by some logging managers to plan difficult sites on the Coromandel Peninsula. It has also been used to plan several thousand hectares of harvest settings at Woodhill, Riverhead, Tairua, Maramarua, Whangapoua, Mangatu, Patunamu, Whakarewarewa, and Marlborough Forests.

PLANS (Preliminary Logging Analysis System)

PLANS is a family of computer programs that focuses on harvest planning. A major feature of PLANS is that it uses a stored digital terrain model (DTM), the equivalent of the planning area maps, to supply the topographic data needed to design the timber harvest plan.

PLANS was developed by research engineers and foresters at the US Forest Service's Pacific Northwest Research Station in Seattle, Washington. PLANS allows the planner, aided by an interactive graphics computer system, to examine a wide range of design and planning options.

An early version of PLANS ran on the Hewlett-Packard 9845 computer. It was then enhanced and implemented on the Hewlett-Packard 9020 computer which had greater

operational convenience and faster computing speeds (Twito *et al.*, 1987). PLANS is currently being converted for use on IBM compatible personal computers and should be available in the US by the end of 1989 (McGauhey, 1988).

PLANS consists of eight programs:

The SLOPES program

The VISUAL program

The SIMYAR program

The MAP program — used to produce DTM's with a grid pattern by manually tracing contour lines from a topographic map mounted on the digitizer.

The SKYMOBILE and — analyse the load carrying capacity of skyline hauler systems.

SKYTOWER programs

Terrain profiles of skyline corridors are obtained from the DTM.

SKYMOBILE is used to analyse individual profiles and is best suited for planning harvest areas where the hauler is moved with each corridor change. SKYTOWER is used to analyse settings that

will be yarded in a fan-shaped pattern to a central landing.

The HIGHLEAD program — analyses highlead settings. The yarding limit is established either by blind lead along the profile or by the maximum reach of the hauler.

The ROUTES program — allows the planner to rapidly identify road gradelines and to develop a road pattern within the harvest area. The program uses the DTM as a source for terrain data.

produces overlays at map scale that delineate topographic
 attributes (e.g., slope, evaluation) within ranges set by the planner.

 produces perspective views of terrain, roads, and harvest boundaries from user-selected viewpoints. These perspective views provide a preview of the visual impact of proposed harvest activities.

 is a cable logging simulation model that uses a harvest unit's geometry, timber stand characteristics, and equipment specifications to estimate the cost and productivity of extraction.

In my opinion the PLANS package is a very comprehensive and valuable planning tool. It's main limitation for New Zealand operation is that it currently uses imperial units of measurement.

PROSIM

PROSIM was originally developed by the author to determine the system costs for alternative processing options — cutting trees into logs at the stump, or on a large landing or at a centralised processing yard. An example of the output from PROSIM is shown in Table 4.

PROSIM (Processing Options Simulation) has a wide range of features. It:

- Uses a digital terrain model (DTM), taken from a map with a digitizing tablet, to describe the harvest unit area.
- Carries out machine and cable payload analyses for the selected hauler and rigging system.
- Randomly distributes logs from a selected cutting pattern on the DTM.
- Simulates the extraction of the logs and calculates production using New Zealand-based production equations.
- Calculates the total time required to harvest the setting.
- Calculates the stump-to-mill costs for the various phases of the operation.

PROSIM was originally written in HP-BASIC for a Hewlett-Packard 9020 computer with a Calcomp 9000 digitizing tablet.

By the end of 1989 FRI's Harvest Planning Group plans to convert PROSIM to run on a personal computer and be used with either a map on a digitizing tablet or aerial photographs on an analytical stereoplotter.

PROSIM is similar to the SIMYAR program in the PLANS package. The main differences are:

- PROSIM uses metric units.
- SIMYAR determines setting production and costs based on a single "average" skyline road.
 PROSIM simulates the logging of all skyline roads.
- SIMYAR determines extraction costs only, PROSIM determines stump-to-mill door costs.
- The user specifies log and stem-size distributions in PROSIM.
- Yarder mechanics, as well as, cable mechanics are incorporated in PROSIM analyses.

PROCESSING OPTIONS SIMULATION

0591_009_EI

26_January_1987

PROCESSING OPTIONS SIMILATION

09A1_009_E1

26 January 198

System infor=ation

Log processing partially carried out at the stung and then completed at a Central Processing Yard.
Yarding machine was a Madill 800 rigged as a Grabinski skyline.
Loading was with a medium-sized hydraulic boom loader.

Stand and setting information

| Bean dianeter breast haight (cz |) • | 55.0 |
|---------------------------------|-----|--------|
| Stocking (stem per hectare) | • | 200.0 |
| Hean tres volume (cubic metres) | | 3.1 |
| Live stand volume (m^3/ha) | • | \$20.0 |
| Pungas per hectars | - | 300.0 |

The setting was irregular shaped and was - \$.4 hectares in area.

Yarding and cycle statistics

Daily garding production was 194.5 cobic metres.

It took 29.2 days to harvest the setting.

The number of skyline road charges was 46.0

The number of yarding cycles was 1334.0

The average log weight was 1239.3 kilograms

39 logs (totalling 89.8 cobic metres) were too big to be yarded oncut.

The average yarding distance was 198.4 metres.

Total volume extracted was 5671.4 cobic metres.

| | Kean | Std dev | Hinious | Haxisus |
|--------------------|------|---------|---------|---------|
| Cycle valone (m^3) | 4.25 | 2.38 | .82 | 13.56 |
| Humber of logs | 3.43 | 1.54 | 1.00 | 6.40 |
| Cycle time (Min) | 6.45 | 1.08 | 3.93 | 8.49 |

Tracking information

| One-way | lead distance for | ALL | | logs 24s | |
|---------|-------------------|--------------|------------|--------------|-----|
| 30.0 | kilo=etres. | | | | |
| 109.3 | % of the total | l voluze uas | trucked as | this product | tyş |

Cost information

| | Setting | Rectare | Cabic ætre | |
|----------------------|---------|---------|------------|--|
| Falling | 7546 | 799 | 1.33 | |
| Yarding | 91953 | 9731 | 18.21 | |
| Processing | 3587 | 380 | .63 | |
| Loading | 37614 | 3980 | 6.53 | |
| Tracking | 50773 | 5374 | 8.95 | |
| Sortyard | 41118 | 4351 | 7.15 | |
| Hove in/Hove out | 3619 | 383 | .64 | |
| Landing Construction | 2500 | 265 | 41 | |
| Total | 219715 | 25262 | 42.09 | |

NEW APPROACHES

Analytical Stereoplotters

The first requirement for detailed cable logging planning is the need for up-to-date, accurate and relatively large-scale topographical maps (1:10,000 or larger), complete with closely spaced contour intervals (e.g., 5 m), roads, forest boundaries and streams. Unfortunately maps of this type, particularly for steep country areas, may not be readily available. An alternative is to obtain the topographical information required for the planning process directly from aerial photographs. This approach has the advantage that a more accurate end product is possible because of the whole of the map construction and map digitizing phases are by-passed.

In order to do this, the Harvest Planning Group uses an AP190 which is a PC-based analytical stereoplotter manufactured by Carto Instruments Ltd of Norway. As the data is collected from the photographs, it is stored in the form of x, y, z coordinates which can then be used to create a DTM for direct input to the planning package, or to create maps and perspective views at any desired scale or look angle.

The early developmental work for the AP190 was undertaken at FRI by Dr Ward Carson, a senior National Research Advisory Council fellow.

The system uses a mirror stereoscope positioned above a stereo-pair of photos mounted on movable photo-carriers. After completing a series of photogrammetric 'orientation' procedures (common to all analytical plotters), an electronic drive system automatically adjusts the photos to maintain a correct stereo image wherever the photo-carriers are positioned. The operator can use a small dot of light, positioned accurately on the 'ground' to record x, y, and z coordinates at that point or in a continuous mode for contouring. Photo coordinate accuracy of 20 microns means, in practical terms, photos taken at a height of 2 km can provide ground measurements to an accuracy of better than 1 m,

The AP190 system software enables measurement to be made of areas, grades, distances, azimuths, heights and cross-sectional profiles. Additional software operations enable new road lines to be determined and circular plots of a specified radius to be laid out. this type of information can then be transferred directly (as digitized photo data) to other computing systems for further processing as as input for geographic information systems.

Output from the analytical stereoplotter has been used as input to the FRI Cable Hauler Planning Package for some consultancy projects.

Reutebuch (1987) also reports that analytical stereoplotters have been field tested in forestry offices in Alaska and other parts of the US.

GIS (Geographic Information System)

GIS is a geographical data base system for land use management. GIS differs from the general application data base packages in that it incorporates spatial (map) data (Lemkow, 1985). It manages a library of geographical units. Each unit (varying in size up to several hundred hectares) is composed of a number of user definable attributes and layer information. Attributes can be either qualitative or quantitative descriptions which are associated with each particular unit. GIS lends itself well to harvest planning. Layers of information can be combined to answer a range of questions often asked by logging planners, for example,

"How much radiata pine volume, broken down by log grade, is there in elevations above 200 m, not more than 50 km from the export port, that could be logged with a multispan skyline system" (Figure 2).

The answer is obtained by overlaying the layers and finding the polygon intersection that meets the above criterion.

The layers of information, which are entered into the computer by using a digitizer could include such information as:

Stand data:

- species and log grade percentages
- volume per hectare
- planting age
- treatment (pruning history)

Logging systems:

- productivity per day
- daily cost
- fixed costs, e.g., roads, landings
- trucking distance and cost

Special concerns:

- ground slope
- wildlife habitat
- elevation
- soll types

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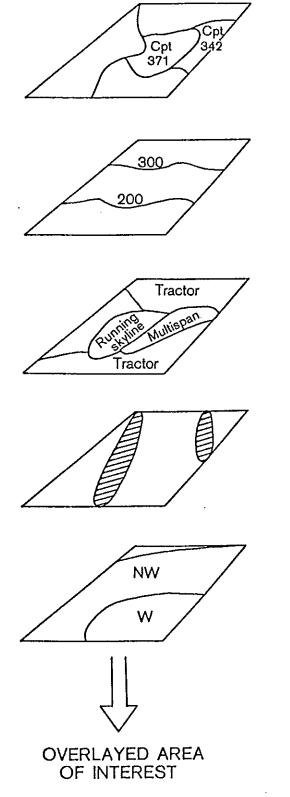
stability ratings

Felled areas:

- by what contractor
- date

There is estimated to be more than 1,000 GIS systems now installed in North America alone with 4,000 systems projected by 1990. A recent issue of Photogrammetric Engineering and Remote Sensing (August 1988, pp. 1207-1208) summarised GIS software available for Personal Computers. Eleven packages were described — the TERRASOFT package in particular specifically mentioned forestry applications. The Forest Research Institute is using TERRASOFT in a range of forestry and harvesting applications.

FIGURE 2: Example of GIS use



Stand data

Cpt 371: 500m³/ha

Peeler 20% Sawlog 40%

Pulp 40%

Elevation data

200: 200m elevation

Logging data

Multispan:

Daily production: 200m³
Daily cost: \$4000
Landing costs: \$2000

Riparian strips

Wind stability

W: Susceptible to wind damage if thinned

Overlayed result:

Total area = 35ha
Logging area = 30ha
Logging volume = 15000m
Peeler volume = 3000m³
Sawlog volume = 6000m³
Pulp volume = 6000m³
Logging cost = \$302000
Days to log = 75

CONCLUSIONS

Computer models will undoubtedly allow planners and loggers to examine many more alternatives in the future than can now be done manually. To finish up I would like to emphasise two words in the title of this paper: MODEL and ASSIST. Firstly, it must be remembered that a model is only someone's attempt to mimic reality — some models are much better at mimicry than others. The accuracy of a model is also dependent on the accuracy and amount of data available to it. Secondly, let me stress that unless logging management has staff trained in the operation of these models and the staff have an understanding of the basic principles underlying the models, frustration rather than assistance may be the end result. Courses such as the New Zealand Forest Engineering Institute will be of tremendous benefit in providing such training and understanding.

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